

Abstract

A conveyor apparatus has a conveyor cleaner assembly proximate the delivery end. The cleaner assembly has first and second parallel rotating brushes having an axis of rotation substantially transverse to the conveyor direction of travel and rotating in the same direction as the conveyor. The first brush is nearer the conveyor and wherein the second brush is higher than the first brush. The cleaning assembly also includes a roller parallel to the first and second brushes and a bottom catch panel below the brushes sloping toward the conveyor. The brushes may be in contact with the conveyor, the bottom panel, the roller and each other.